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$\frac{\text { PROOUCT NUMBER }}{\text { SEE TABLE }}$


SPECIAL FEATURE OPTION E
SEE NOTE 6



## 1



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SPECIAL NOTES FOR -XX004 AND -XX004LF ONLY:

1. ALL POSITIONS ARE LOADED, EXCEPT OMITS AS SHOWN.
2. COLUMN 1, ROW A IS DESIGNATED AS SIGNAL TERM. 1, AS VIEWED FROM THE MATING FACE.
3. BECAUSE OF THE SELECT LOAD TERMINAL POSITIONS, ONLY 2 PRESS BLOCKS NEED TO BE INSTALLED-ONE PLACED STARTING IN COL. 25(*) AND ENDING IN COL. 34 THE OTHER PLACED STARTING IN COL. 35(*) AND ENDING IN COL. 44
4. SIGNAL DATA FOR 50642-XX004 AND -XX004LF:

SIZE $4 \times 60$
TOTAL NO. OF POSITIONS - 240
NO. OF POSITIONS LOADED - 032

| ITEM <br> KEY | QTY. |
| :---: | :---: |
| A | 16 |
| B | 8 |
| C | 8 |
| BLANK | 208 |




${ }^{1}$ $\qquad$

## NOTES:

(1.) PRODUCT NUMBERING CODE

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| :---: |

PRODUCT NUMBERING CODE FOR SELECT LOAD 50642- XX YY LF

lead free (optional)<br>SEQUENCE NUMBER<br>ALWAYS "XX" BASE NUMBER

(2.) THIS PRODUCT IS CONFIGURED IN SIZES OF 6 THRU 80 COLUMNS $\operatorname{IN}$ INCREMENTS OF ONE, i.e. $6,7,8,9, \ldots . .79,80$.
(3.) MATERIAL: PRESS BLOCK - HIGH TEMP THERMOPLASTIC;

HOUSING-GLASS AND MINERAL FILLED HIGH TEMPERTURE THERMOPLASTIC, FLAME RETARDANT PER UL94V-O. COLOR-BLACK CONTACT-BeCU
4.) DRILLED HOLE DIA OF . $0453 \pm .001 \mathrm{INCH}$ FINISHED TO $.0400 \pm .0030 \mathrm{INCH}$ BY PLATING SnPb OR OTHER PLATING 0.0003 TO 0.0006 INCHES THICK WITH A COPPER UNDERPLATE AS NEEDED.
(5.) INFORMATION DOCUMENT: FOR PCB STAY- AWAY ZONE, SEE TA-0954.
6. SPECIAL FEATURES (SEE PRODUCT NUMBER TABLE, AND DETIALS ON SHEET 3)

- IF NO SPECIAL FEATURE CODE IS SELECTED, PCB MOUNTING HOLE DIMENSION TO BE $\varnothing .120 \pm .003[3.05 \pm 0.07]$
"A" PCB MOUNTING HOLE DIMENSION TO BE $\varnothing .100 \pm .003[2.54 \pm 0.07]$
"B" INCLUDES PRE-INSTALLED EYELETS FOR PCB ATTACHMENT IN A $\varnothing .100 \pm .003[2.54 \pm 0.07]$ MOUNTING HOLE. (E TAIL ONLY)
"C" INCLUDES PRE-INSTALLED EYELETS FOR PCB ATTACHMENT IN A $\varnothing .120 \pm .003[3.05 \pm 0.07]$ MOUNTING HOLE.
"D" INCLUDES PRE-INSTALLED EYELETS WITH MOLDED GUIDE PINS FOR PCB ATTACHMENT IN A $\varnothing .120 \pm .003[3.05 \pm 0.07]$ MOUNTING HOLE. "E" INCLUDES MOLDED GUIDE PINS WITH TRI-HOLE SHAPED MOUNTING HOLES. (EYELETS NOT INSTALLED)
(7.) LENGTH CALCULATIONS:

DIMENSION "A" CALCULATION $=.100$ [2.54] $\times$ NO. OF COLUMNS +.75 [19.1] DIMENSION "B" CALCULATION $=.100$ [2.54] $\times$ NO. OF COLUMNS $+.450[11.43]$ DIMENSION "C" CALCULATION = . 100 [2.54] X NO. OF COLUMNS - .100[2.54]
8. MANUFACTURE'S LOGO, PN, AND LOT CODE TO APPEAR ON THIS SURFACE.
9. THIS PRODUCT (WITH "LF" SUFFIX) MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
10. THIS HOUSING WILL WITHSTAND EXPOSURE TO $260^{\circ} \mathrm{C}$ PEAK TEMPERTURE FOR $10-30$ SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.
11. ALL POSitions are loaded except for -XXYYY assemblies which have selective loading.

