STK57FU394AG-E Evaluation Board User's Manual



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EVAL BOARD USER'S MANUAL

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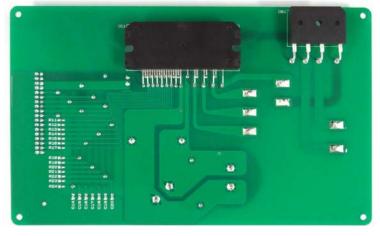
Introduction

By using this board, STK57FU394AG–E (SIP2A / 2in1 / 3shunt) can be evaluated.

ONPN of EVAL Board	ONPN of IPM	lo
STK57FU394AGGEVB	STK57FU394AG-E	15 A



Top View



Bottom View

Figure 1. Evaluation Board Photos

CIRCUIT DIAGRAM

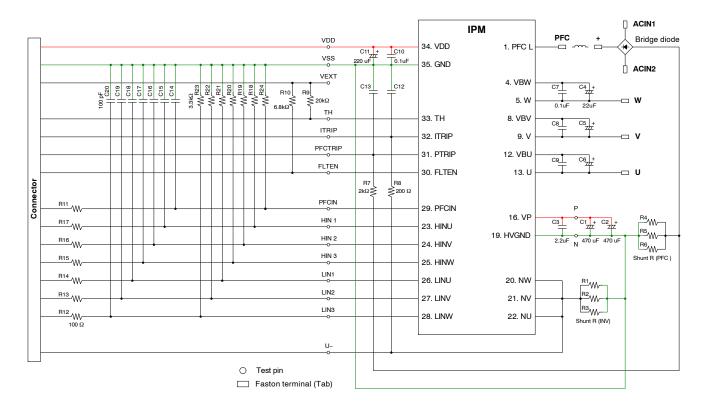


Figure 2. Evaluation Board Schematic

PIN DESCRIPTION

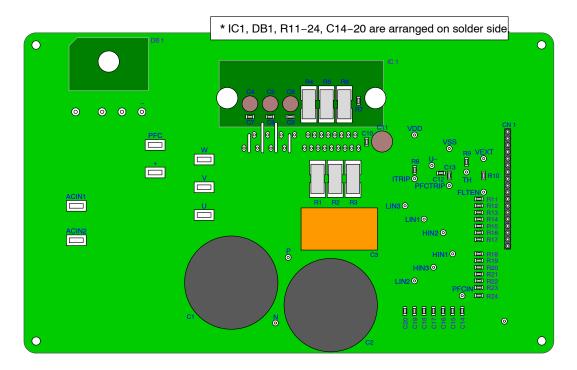


Figure 3. Transparent View from Top Side

 $\mathbf{U},\,\mathbf{V},\,\mathbf{W}\,\,$: 3 phase inverter output

VDD: Control power supply (DC 15 V)

VSS: Signal GND

PFC: Rectified AC Voltage input

HINx, LINx, PFCIN : Control signal input

ITRIP : Over-current protection for Inverter

PFCTRIP: Over-current protection for PFC

 $\textbf{VEXT} \ : \mathsf{FLTEN}, \, \mathsf{TH} \, \, \mathsf{pull-up}$

Apply the logic I/O voltage

 $\ensuremath{\textit{FLTEN}}$: Enable input and Fault output

TH: Internal termistor

ACIN1, ACIN2 : Bridge diode AC voltage input

+, - : Bridge diode output

R1-6: Shunt resistor, 3 parallel connection

R8 (, C12): RC filter for ITRIP

R7 (, C13) : RC filter for PTRIP

R9 : Pull-up to VEXT (TH)

R10: Pull-up to VEXT (FLTEN)

R11-17, C14-20 : Low pass filter for signal input

Prevention malfunction by noise

C4 -6: Boot strap capacitor

R18-24: Pull-down to VSS for signal input

Prevention malfunction by external wiring

IC1: IPM

DB1 : Bridge diode

OPERATION PROCEDURE

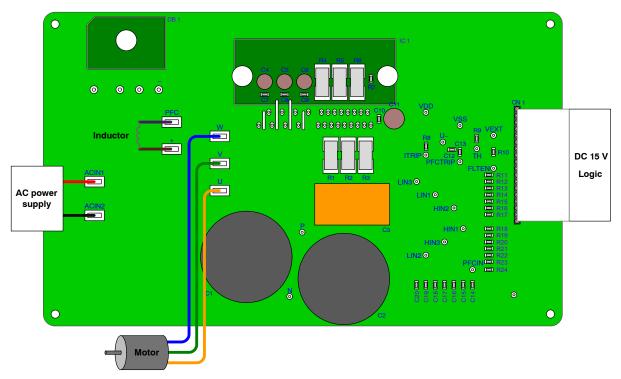
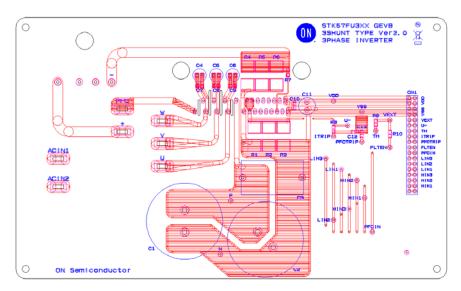


Figure 4. Connection Example

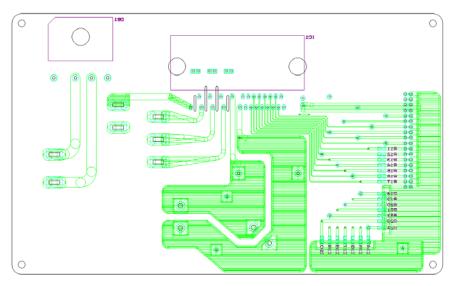
- Step 1. Connect IPM, the three power supplies, logic parts, inductor and the motor to the evaluation board, and confirm that each power supply is OFF at this time.
- Step 2. Apply DC 15 V to VDD and the logic I/O voltage to VEXT.
- Step 3. Perform a voltage setup according to specifications, and apply AC power supply between ACIN1 and ACIN2.
- Step 4. The IPM will start when signals are applied.

 The low-side inputs must be switched on first to charge up the bootstrap capacitors.
- NOTE: When turning off the power supply part and the logic part, please carry out in the reverse order to above steps.

LAYOUT



Top Side



Back Side

Figure 5. Evaluation Board Layout (Top View)

Length: 121 mm Side: 200 mm Thickness: 1.6 mm

Rigid double-sided substrate (Material: FR-4)

Both sides resist coating Copper foil thickness: $70 \ \mu m$

BILL OF MATERIALS

Table 1. BILL OF MATERIALS

Designator	Qty	Description	Value	Toler- ance	Footprint	Manufacturer	Manufacturer Part Number	Substi- tution Allowed
R1, R2	2	Metal plate resistor	50 mΩ / 5 W	±10%		KOA	BPR58C50LK	Yes
R4, R5	2	Metal plate resistor	20 mΩ / 5 W	±10%		KOA	BPR58C20LK	Yes
R7	1		2 kΩ / 0.1 W	±1%	SMD 1608	KOA	RK73H1JTTD2001F	Yes
R8	1		200 Ω / 0.1 W	±1%	SMD 1608	KOA	RK73H1JTTD2000F	Yes
R9	1		20 kΩ / 0.1 W	±1%	SMD 1608	KOA	RK73H1JTTD2002F	Yes
R10	1		6.8 kΩ / 0.1 W	±1%	SMD 1608	KOA	RK73H1JTTD6801F	Yes
R11 – R17	7		100 Ω / 0.1 W	±1%	SMD 1608	KOA	RK73H1JTTD1000F	Yes
R18 – R24	7		3.3 kΩ / 0.1 W	±1%	SMD 1608	KOA	RK73H1JTTD3301F	Yes
C1, C2	2	Aluminum electrolytic capacitor	470 μF / 450 V	±20%	Through- hole	Rubycon	450MXC470MEFCSN35X50	Yes
СЗ	1	Film capacitor	2.2 μF / 630 V	±5%	Through- hole	PANASONIC	ECQE6225JT	Yes
C4 – C6	3		47 μF / 50 V	±20%	Through- hole	Nippon Chemi-Con	EKMG500ELL470MF11D	Yes
C7 – C10	4		0.1 μF / 50 V	±10%	SMD 1608	MURATA	GRM188B31H104K	Yes
C11	1	Aluminum electrolytic capacitor	220 μF / 35 V	±20%	Through- hole	Nippon Chemi-Con	EKMG350ELL221MHB5D	Yes
C12, C13	2		optio	optional				Yes
C14 - C20	7		100 pF / 50 V	±5%	SMD 1608	MURATA	GRM1882C1H101J	Yes
DB1	1	Bridge diode	25 A / 8	25 A / 800 V		Shindengen	D25XB80	Yes
CN1	1	Connector	18 pin / 2.	18 pin / 2.54 pitch		Hirose	A2-18PA-2.54DSA(71)	Yes
VSS, VDD, VEXT, U-, TH, ITRIP, PFCTRIP, FLTEN, PFCIN, HIN1-3, LIN1-3, P, N	17	Test Pin			Through- hole	Mac8	ST-1-3	Yes
U, V, W, +, PFC, ACIN1, ACIN2	7	Faston terminal (Tab)			Through- hole			Yes
IC1	1	3 Phase Inverter IPM			Through- hole	ON Semiconductor	STK57FU394AG-E	No

NOTE All components are lead free.

HEAT SINK MOUNTING

Table 2. MOUNTING CONDITION

Item	Recommended Condition					
Pitch	56.0 ± 0.1 mm (Please refer to Package Outline Diagram)					
Screw	Diameter: M3 Screw head types: pan head, truss head, binding head					
Washer	Plane washer The size is D = 7 mm, d = 3.2 mm and t = 0.5 mm JIS B 1256					
Heat Sink	Material: Aluminum or Copper Warpage (the surface that contacts IPM): –50 to 100 μm Screw holes must be countersunk. No contamination on the heat sink surface that contacts IPM.					
Torque	Temporary tightening: 20 to 30% of final tightening on first screw Temporary tightening: 20 to 30% of final tightening on second screw Final tightening: 0.6 to 0.9 Nm on first screw Final tightening: 0.6 to 0.9 Nm on second screw					
Grease	Silicone grease Thickness: 100 to 200 μm Uniformly apply silicone grease to whole back. Thermal foils are only recommended after careful evaluation. Thickness, stiffness and compressibility parameters have a strong influence on performance.					

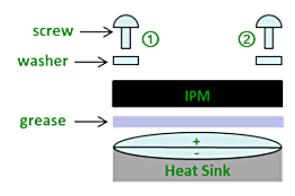


Figure 6. Mounting Composition

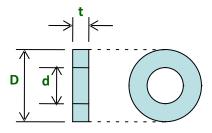


Figure 7. Size of Washer

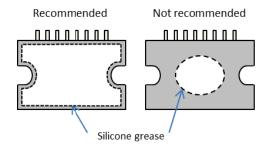


Figure 8. Uniform Application of Grease Recommended

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